

Polymer	Characteristics	Application	Quality	Product Number
polyamide 66	PA66 flame retarded, heat stabilised	injection moulding	prime	1352000

Properties (in natural colour at 23°C)	Unit	Test Method	Value
<b>General</b>			
Symbols and abbreviated terms		STN EN ISO 1043-1	PA 66
Density	g/cm <sup>3</sup>	STN EN ISO 1183-1	1,65
Type of the filler: GF, GB, MF, G			
Stabilisation: TS, LS, K			TS
Modification: FR, HI, MI, ME			FR
Colour: NA, F, BK			NA/F
<b>Processing</b>			
Processing method: IM, E	°C		IM
Melting point DSC	°C	STN EN ISO 11357-1	260
Melt temperature range	°C		250 - 280
Mould temperature range	°C		60-90
Injection pressure	MPa		50-90
Drying: temperature/time	°C/H		90/4
Water content	%	STN EN ISO 3344	0,1
Melt flow rate 275°C/0,325 kg	g/10 min	STN EN ISO 1133	4
Manufacturing shrinkage length / width	%	STN EN ISO 294-4	0,5/0,6
<b>Mechanical</b>			
Tensile strength	MPa	STN EN ISO 527-2	85
Elongation	%	STN EN ISO 527-2	2
Tensile modulus	MPa	STN EN ISO 527-2	6800
Flexural modulus	MPa	STN EN ISO 178	5100
Flexural strength	MPa	STN EN ISO 178	125
Charpy impact strength 23°C	kJ/m <sup>2</sup>	STN EN ISO 179	35
Charpy impact strength -20°C	kJ/m <sup>2</sup>	STN EN ISO 179	33
Charpy notched impact strength 23°C	kJ/m <sup>2</sup>	STN EN ISO 179	2,8
Charpy notched impact strength -20°C	kJ/m <sup>2</sup>	STN EN ISO 179	2,5
<b>Thermal</b>			
Heat deflection temperature	°C	STN EN ISO 75-2 (A)	245
Vicat softening point B	°C	STN EN ISO 306	255
<b>Flammability</b>			
Flammability	°flam.	UL - 94	V2 (1,6mm)
Glow wire test	°C	STN EN 60695-2-12	960 (1,1mm)

Electrical			
Comparative tracking index CTI, A	V	STN EN 60112	600
Volume resistivity	Ohm.m	STN 34 6460	1x10 <sup>13</sup>
Surface resistivity	Ohm	STN 34 6460	1x10 <sup>14</sup>
Electric strength	kV/mm	STN EN 60243-2	35

### Features

PA66 for injection moulding, flame retarded with nonhalogen flame retardant, heat stabilised. Main features: flammability in accordance with UL 94 V2 at 1,6 mm, glow wire at 960°C at 1,1 mm. Application for the electrical industry: protectors, coil forms, covers, terminals. Delivered in natural mode or in grey.

### Packaging, transportation, storage

The product is packed either in hermetically closed thick-walled 25 kg PE bags placed on a 1.000 kg palette coated by a stretch film, or in PE bag inserted in bigbag placed on a 1.000 kg palette or in PE bag inserted in paper octabin placed on a 1.000 kg palette or in other packaging according to customer requirements. The transport is provided in closed-up vehicles where the material is protected against movement and mechanical damage. The product requires stocking in closed-up, dry places protected against sun and thermal radiation.

### NOTE:

Data and values are average measured values, they are intended for technical service advices and can be changed without prior notice.

Contact: Sales Department;

Tel: +421 2 44 259160; fax: +421 2 44259223; E-mail: [office@plastcom.sk](mailto:office@plastcom.sk); Url: [www.plastcom.sk](http://www.plastcom.sk)

#### Centrála:

Plastcom, spol. s r.o.  
Hattalova 4, 831 03 Bratislava  
Tel: 00421 2 44 259 160  
Fax: 00421 2 44 259 223

#### Závod:

Plastcom, spol. s r.o.  
Štúrova 53, 949 01 Nitra  
Tel: 00421 37 77 29 419  
Fax: 00421 37 77 29 418

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v Obchodnom registri Okresného súdu  
Bratislava I.,  
oddiel Sro, Vložka číslo: 903/B