

Polymer	Characteristics	Application	Quality	Product Number
polyamide 66	PA66 reinforced with glass fibre and mineral filler	injection moulding	industrial	1301000

Properties (in natural colour at 23°C)	Unit	Test Method	Value
<b>General</b>			
Symbols and abbreviated terms		STN EN ISO 1043-1	PA 66
Density	g/cm <sup>3</sup>	STN EN ISO 1183-1	1,43
Type of the filler: GF, GB, MF, G			GF, MF
Stabilisation: TS, LS, K			
Modification: FR, HI, MI, ME			
Colour: NA, F, BK			BK
<b>Processing</b>			
Processing method: IM, E	°C		IM
Melting point DSC	°C	STN EN ISO 11357-1	260
Melt temperature range	°C		260 - 290
Mould temperature range	°C		60 - 90
Injection pressure	MPa		70 - 120
Drying: temperature/time	°C/H		80/4
Water content	%	STN EN ISO 3344	0,1
Melt flow rate 275°C/0,325 kg	g/10 min	STN EN ISO 1133	2
Manufacturing shrinkage length / width	%	STN EN ISO 294-4	0,3/0,5
<b>Mechanical</b>			
Tensile strength	MPa	STN EN ISO 527-2	125
Elongation	%	STN EN ISO 527-2	3,5
Tensile modulus	MPa	STN EN ISO 527-2	8950
Flexural modulus	MPa	STN EN ISO 178	7700
Flexural strength	MPa	STN EN ISO 178	205
Charpy impact strength 23°C	kJ/m <sup>2</sup>	STN EN ISO 179	45
Charpy impact strength -20°C	kJ/m <sup>2</sup>	STN EN ISO 179	45
Charpy notched impact strength 23°C	kJ/m <sup>2</sup>	STN EN ISO 179	6
Charpy notched impact strength -20°C	kJ/m <sup>2</sup>	STN EN ISO 179	4
<b>Thermal</b>			
Heat deflection temperature	°C	STN EN ISO 75-2 (A)	245
Vicat softening point B	°C	STN EN ISO 306	250
<b>Flammability</b>			
Flammability	°flam.	UL - 94	HB
Glow wire test	°C	STN EN 60695-2-12	650 (3mm)

Electrical			
Comparative tracking index CTI, A	V	STN EN 60112	450
Volume resistivity	Ohm.m	STN 34 6460	1x10 <sup>12</sup>
Surface resistivity	Ohm	STN 34 6460	1x10 <sup>14</sup>
Electric strength	kV/mm	STN EN 60243-2	30

### Features

PA66 for injection moulding, reinforced with 17 % glass fibre and 21 % mineral filler, for mouldings used in the automotive, electrical, building, engineering and hobby industry - holders of electric hand tools, hobby tools, gears, covers of electric tools, automobile mirror housings, cooling screws of blowers, electromotors, bearing parts in the automotive industry. Delivered in black mode.

### Packaging, transportation, storage

The product is packed either in hermetically closed thick-walled 25 kg PE bags placed on a 1.000 kg palette coated by a stretch film, or in PE bag inserted in bigbag placed on a 1.000 kg palette or in PE bag inserted in paper octabin placed on a 1.000 kg palette or in other packaging according to customer requirements. The transport is provided in closed-up vehicles where the material is protected against movement and mechanical damage. The product requires stocking in closed-up, dry places protected against sun and thermal radiation.

### NOTE:

Data and values are average measured values, they are intended for technical service advices and can be changed without prior notice.

Contact: Sales Department;  
Tel: +421 2 44 259160; fax: +421 2 44259223; E-mail: [office@plastcom.sk](mailto:office@plastcom.sk); Url: [www.plastcom.sk](http://www.plastcom.sk)