

Polymer	Characteristics	Application	Quality	Product Number
polyamide 6	PA6 reinforced with mineral filler	injection moulding	prime	145000

Properties (in natural colour at 23°C)	Unit	Test Method	Value
<b>General</b>			
Symbols and abbreviated terms		STN EN ISO 1043-1	PA 6
Density	g/cm <sup>3</sup>	STN EN ISO 1183-1	1,36
Type of the filler: GF, GB, MF, G			MF
Stabilisation: TS, LS, K			
Modification: FR, HI, MI, ME			
Colour: NA, F, BK			NA/F
<b>Processing</b>			
Processing method: IM, E	°C		IM
Melting point DSC	°C	STN EN ISO 11357-1	220
Melt temperature range	°C		250-270
Mould temperature range	°C		50-70
Injection pressure	MPa		70-120
Drying: temperature/time	°C/H		80/4
Water content	%	STN EN ISO 3344	0,15
Melt flow rate 230°C/2,16 kg	g/10 min	STN EN ISO 1133	3
Manufacturing shrinkage length / width	%	STN EN ISO 294-4	0,85/0,74
<b>Mechanical</b>			
Tensile strength	MPa	STN EN ISO 527-2	110
Elongation	%	STN EN ISO 527-2	10
Tensile modulus	MPa	STN EN ISO 527-2	6000
Flexural modulus	MPa	STN EN ISO 178	5600
Flexural strength	MPa	STN EN ISO 178	100
Charpy impact strength 23°C	kJ/m <sup>2</sup>	STN EN ISO 179	45
Charpy impact strength -20°C	kJ/m <sup>2</sup>	STN EN ISO 179	30
Charpy notched impact strength 23°C	kJ/m <sup>2</sup>	STN EN ISO 179	3
Charpy notched impact strength -20°C	kJ/m <sup>2</sup>	STN EN ISO 179	1
<b>Thermal</b>			
Heat deflection temperature	°C	STN EN ISO 75-2 (A)	200
Vicat softening point B	°C	STN EN ISO 306	200
<b>Flammability</b>			
Flammability	°flam.	UL - 94	HB
Glow wire test	°C	STN EN 60695-2-12	650 (3mm)

**Centrála:**

 Plastcom, spol. s r.o.  
 Hattalova 4, 831 03 Bratislava  
 Tel: 00421 2 44 259 160  
 Fax: 00421 2 44 259 223

**Závod:**

 Plastcom, spol. s r.o.  
 Štúrova 53, 949 01 Nitra  
 Tel: 00421 37 77 29 419  
 Fax: 00421 37 77 29 418

 Spoločnosť je zapísaná  
 v Obchodnom registri Okresného súdu  
 Bratislava I.,  
 oddiel Sro, Vložka číslo: 903/B

Electrical			
Comparative tracking index CTI, A	V	STN EN 60112	
Volume resistivity	Ohm.m	STN 34 6460	
Surface resistivity	Ohm	STN 34 6460	
Electric strength	kV/mm	STN EN 60243-2	

### Features

PA for injection moulding with the content of 30% talc. Decreased shrinkage against the BT types. Application eg. for tools. Delivered in natural mode and in the full RAL colour scale.

### Packaging, transportation, storage

The product is packed either in hermetically closed thick-walled 25 kg PE bags placed on a 1.000 kg palette coated by a stretch film, or in PE bag inserted in bigbag placed on a 1.000 kg palette or in PE bag inserted in paper octabin placed on a 1.000 kg palette or in other packaging according to customer requirements. The transport is provided in closed-up vehicles where the material is protected against movement and mechanical damage. The product requires stocking in closed-up, dry places protected against sun and thermal radiation.

### NOTE:

Data and values are average measured values, they are intended for technical service advices and can be changed without prior notice.

Contact: Sales Department;

Tel: +421 2 44 259160; fax: +421 2 44259223; E-mail: [office@plastcom.sk](mailto:office@plastcom.sk); Url: [www.plastcom.sk](http://www.plastcom.sk)

#### Centrála:

Plastcom, spol. s r.o.  
Hattalova 4, 831 03 Bratislava  
Tel: 00421 2 44 259 160  
Fax: 00421 2 44 259 223

#### Závod:

Plastcom, spol. s r.o.  
Štúrova 53, 949 01 Nitra  
Tel: 00421 37 77 29 419  
Fax: 00421 37 77 29 418

Spoločnosť je zapísaná  
v Obchodnom registri Okresného súdu  
Bratislava I.,  
oddiel Sro, Vložka číslo: 903/B