

Polymer	Characteristics	Application	Quality	Product Number
polyamide 66	PA66 reinforced with glass fibre, flame retarded	injection moulding	prime	394000

Properties (in natural colour at 23°C)	Unit	Test Method	Value
<b>General</b>			
Symbols and abbreviated terms		STN EN ISO 1043-1	PA 66
Density	g/cm <sup>3</sup>	STN EN ISO 1183-1	1,34
Type of the filler: GF, GB, MF, G			GF
Stabilisation: TS, LS, K			
Modification: FR, HI, MI, ME			FR
Colour: NA, F, BK			NA/BK
<b>Processing</b>			
Processing method: IM, E	°C		IM
Melting point DSC	°C	STN EN ISO 11357-1	260
Melt temperature range	°C		280-300
Mould temperature range	°C		70-90
Injection pressure	MPa		70-120
Drying: temperature/time	°C/H		80/4
Water content	%	STN EN ISO 3344	0,15
Melt flow rate 275°C/0,325 kg	g/10 min	STN EN ISO 1133	1
Manufacturing shrinkage length / width	%	STN EN ISO 294-4	0,52/0,97
<b>Mechanical</b>			
Tensile strength	MPa	STN EN ISO 527-2	165
Elongation	%	STN EN ISO 527-2	3
Tensile modulus	MPa	STN EN ISO 527-2	8500
Flexural modulus	MPa	STN EN ISO 178	7300
Flexural strength	MPa	STN EN ISO 178	190
Charpy impact strength 23°C	kJ/m <sup>2</sup>	STN EN ISO 179	65
Charpy impact strength -20°C	kJ/m <sup>2</sup>	STN EN ISO 179	58
Charpy notched impact strength 23°C	kJ/m <sup>2</sup>	STN EN ISO 179	11
Charpy notched impact strength -20°C	kJ/m <sup>2</sup>	STN EN ISO 179	8
<b>Thermal</b>			
Heat deflection temperature	°C	STN EN ISO 75-2 (A)	240
Vicat softening point B	°C	STN EN ISO 306	250
<b>Flammability</b>			
Flammability	°flam.	UL - 94	V 0 (1,6mm)
Glow wire test	°C	STN EN 60695-2-12	960 (1,5mm)

Electrical			
Comparative tracking index CTI, A	V	STN EN 60112	550
Volume resistivity	Ohm.m	STN 34 6460	1x10 <sup>15</sup>
Surface resistivity	Ohm	STN 34 6460	1x10 <sup>13</sup>
Electric strength	kV/mm	STN EN 60243-2	70

### Features

PA66 for injection moulding, reinforced with 25% glass fibre, flame retarded with non-halogen flame retardant. Product meets V 0 in accordance with UL 94. Application in electrotechnical industry: breakers, coil forms, covers, terminals. Delivered in natural and according to requirements customer colour.

### Packaging, transportation, storage

The product is packed either in hermetically closed thick-walled 25 kg PE bags placed on a 1.000 kg palette coated by a stretch film, or in PE bag inserted in bigbag placed on a 1.000 kg palette or in PE bag inserted in paper octabin placed on a 1.000 kg palette or in other packaging according to customer requirements. The transport is provided in closed-up vehicles where the material is protected against movement and mechanical damage. The product requires stocking in closed-up, dry places protected against sun and thermal radiation.

### NOTE:

Data and values are average measured values, they are intended for technical service advices and can be changed without prior notice.

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